



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5021-1
Job Sheet 169269



①

Part No: D5021-1

Job Qty: 1 ea **3**

Part Name: Foam, Center Panel, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.09 NOW
OUTSOURCE DD VERF:JLM IPP REV:C 17.02.21 NOW MADE IN HOUSE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/14/17	0.00	0.00	Start Up Waterjet		SC 18/01/20
105	Waterjet	2 pcs		12/15/17	0.00	0.28	Waterjet1		SC 18/01/20
120	QC	2 pcs		12/15/17	0.00	0.00	QC2 Waterjet-1		SC 18/01/20
130	QC	2 pcs		12/15/17	0.00	0.00	QC8-5		25 JAN 22 2018
140	Packaging	2 pcs		12/15/17	0.00	0.00	Packaging3 ST 479A		AT 18/01/22
150	QC21-SA	2 Ea		12/15/17	0.00	0.00	QC21		

Part Op Descriptions: 120 - C OF C note is required.

DAS
21
3-09

JAN 22 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5033-1 5030045	32	736	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 8:00 AM dart.poulin.mario

DART
AEROSPACE
S033999



Foam, Center Panel, Fwd

PART NO:
Original Serial #: D5021-1
Revision: S033999
Operation:
Change No:

Start up Operation 01/20/18
Job No: 169269

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order:	169269
Description: <i>foam center panel FWD</i>		Part Number:	D5021-1
Inspection Dwg: D5021	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
14,99	+/- 0,030	14,99			IDEA	
7,88	+/- 0,030	7,88			Tape	
12,30	+/- 0,030	12,30				
42,60	+/- 0,030	42,60				
30,55	+/- 0,030	30,55				
27,80	+/- 0,030	27,80				
22,79	+/- 0,030	22,79				
6,75	+/- 0,030	6,75				
15,51	+/- 0,030	15,51				
15,15	+/- 0,030	15,15				
Ø 3,50	+0,006 -0,001	3,50				
Ø 1,25	+0,005 -0,001	1,25				
2,80	+/- 0,030	2,80				
12,00	+/- 0,030	12,00				
6,79	+/- 0,030	6,79				
11,81	+/- 0,030	11,81				
9,66	+/- 0,030	9,66				
3,92	+/- 0,030	3,92				
16,35	+/- 0,030	16,35				
3,20	+/- 0,030	3,20				
11,90	+/- 0,030	11,90				
2,16	+/- 0,030	2,16				
41,18	+/- 0,030	41,18				

Measured by: SC	Audited by: ES	Preliminary Approval:
Date: 18/01/20	Date: 18-01-22	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	